rexroth
A Bosch Company

Spare parts list

Bosch Rexroth AG
Service Hydraulics
Glockeraustrasse 4
89275 Elchingen
Germany
+49 (0)7308/82-2126

Material number: R902500104
Drawing:
Designation: AXIAL-PISTON PUMP
A AA10VSO140 DFR1/31R-PKD62K68 -S1092

Status of version: 10/2019

Date: **15.10.2019**
Page: **1**

Pos.	Material number	Designation	Quantity	
1	R910939914	BASE UNIT	1 UNIT	L
2	R910962672	CONTROL VALVE	1 UNIT	L
3	R910920244	CONTROL VALVE	1 UNIT	L
5	R910984004	ADAPTER	2 UNIT	L
6	R910799998	SOCKET HEAD CAP SCREW	4 UNIT	
7	R910917807	SIDE MARKER RING	1 UNIT	
14	R909151979	SCREW PLUG	1 UNIT	

L = Assembly group D = Sealing element

Security notice:

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Vorstand / Executive Board: Rolf Najork (Vorsitzender / President), Dr. Markus Forschner; Dr. Steffen Haack; Dr. Bertram Hoffmann;
Vorsitzender des Aufsichtsrats / Chairman of the Supervisory Board: Dr. Werner Struth

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Material number: R910939914
Drawing: R910922449
Designation: BASE UNIT

Status of version: 10/2019

Date: **15.10.2019**

Pos.	Material number	Designation	Quantity	
1	R902483660	ROTARY GROUP	1 UNIT	L
2	R910917597	ADJUSTING PIECE	1 UNIT	L
5	R910918191	PUMP HOUSING	1 UNIT	
6	R910983563	CONNECTION PLATE	1 UNIT	
7	R910961081	SWASH PLATE	1 UNIT	
8	R902410697	DRIVE SHAFT	1 UNIT	
9	R910935425	PARALLEL KEY	1 UNIT	
10	R902436102	SPLINED COUPLING	1 UNIT	
12	R902425273	ADJUSTMENT SHIM	1 UNIT	
15	R910918203	TAPERED-ROLLER BEARING	1 UNIT	
16	R910918201	TAPERED-ROLLER BEARING	1 UNIT	
17	R910918174	BEARING SHELL	2 UNIT	
20	R910978001	SHAFT SEALING RING	1 UNIT	D

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Material number: R910939914
Drawing: R910922449
Designation: BASE UNIT

Status of version: 10/2019

Date: **15.10.2019**
Page: **3**

Pos.	Material number	Designation	Quantity	
22	R910930460	O-RING	1 UNIT	D
23		R-RING	4 UNIT	D
24	R910384259	O-RING	1 UNIT	D
25	R910941920	RETAINING RING	1 UNIT	
27	R910659169	SOCKET HEAD CAP SCREW	4 UNIT	
30	R909154480	SCREW PLUG	1 UNIT	D
31		DOUBLE BREAK-OFF PLUG	1 UNIT	
33	R910922017	STRAIGHT PIN	1 UNIT	

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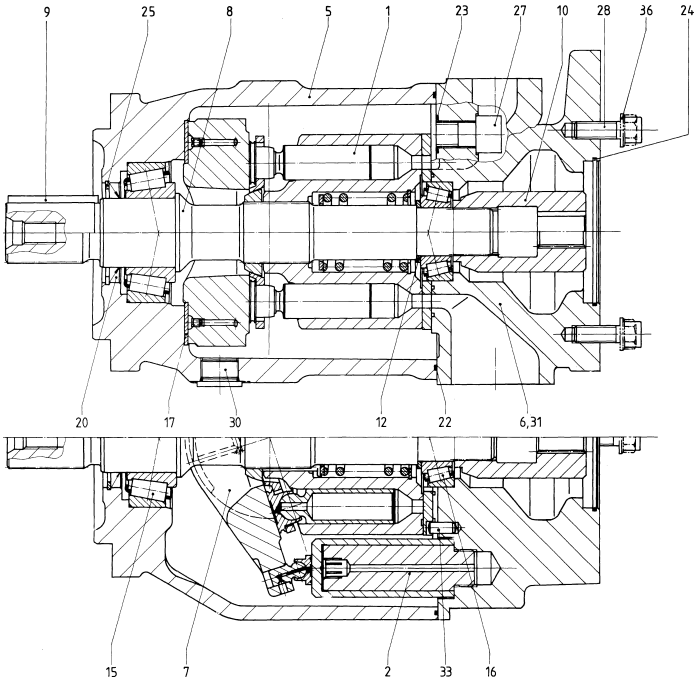
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Material number: R902483660
Drawing: R910918182
Designation: ROTARY GROUP

Status of version: 10/2019

Date: 15.10.2019

Pos.	Material number	Designation	Quantity	
1	R902483661	ROTARY GROUP	1 UNIT	L
2	R902445419	DISTRIBUTOR PLATE	1 UNIT	

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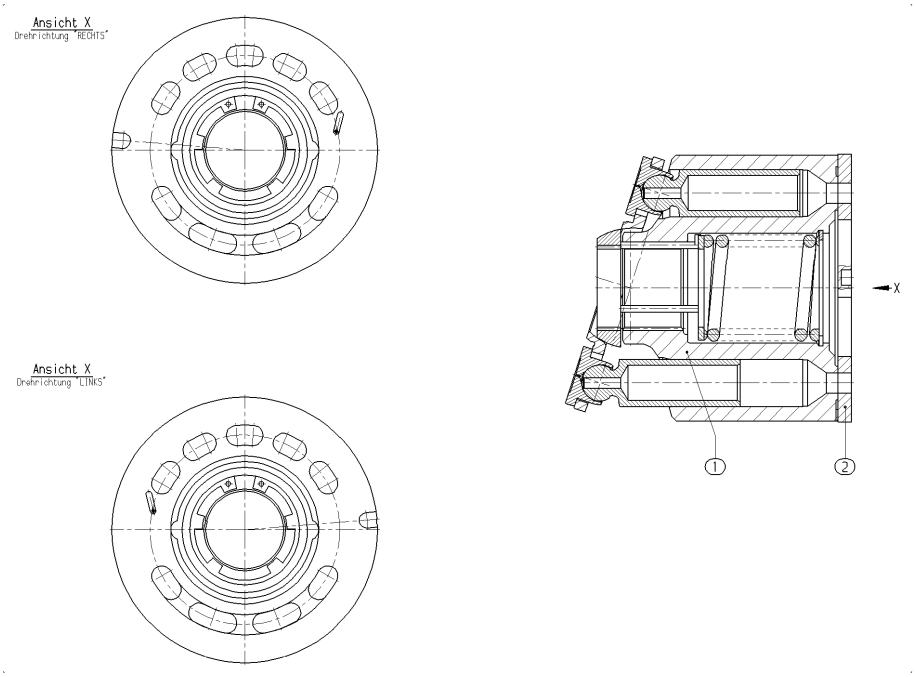
Spare parts list

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Material number: R902483660
Drawing: R910918182
Designation: ROTARY GROUP

Status of version: 10/2019

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Material number: R902483661
Drawing: R902512971
Designation: ROTARY GROUP

Status of version: 10/2019

Date: 15.10.2019

Pos.	Material number	Designation	Quantity	
1	R902512991	CYLINDER ASSEMBLY KIT	1 UNIT	L
2	R902417979	PISTON PAD	9 UNIT	
3	R902445651	RETAINING PLATE	1 UNIT	
4	R902443451	RETAINING BALL	1 UNIT	

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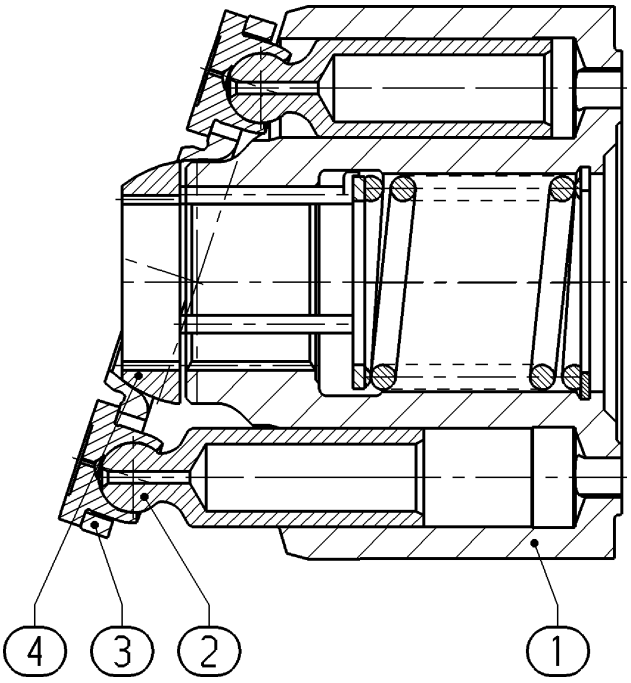
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Spare parts list

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Service Hydraulics
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89275 Elchingen
Germany
+49 (0)7308/82-2126

Material number: R902483661
Drawing: R902512971
Designation: ROTARY GROUP

Status of version: 10/2019



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Material number: R902512991
Drawing: R902512961
Designation: CYLINDER ASSEMBLY KIT

Status of version: 10/2019

Date: **15.10.2019**
Page: **9**

Pos.	Material number	Designation	Quantity
1	R902407210	CYLINDER	1 UNIT
2	R910918171	COMPRESSION SPRING	1 UNIT
3	R910917728	PRESSURE PIN	3 UNIT
4	R910918189	RETAINING RING	1 UNIT
5	R902423609	SUPPORTING DISC	1 UNIT

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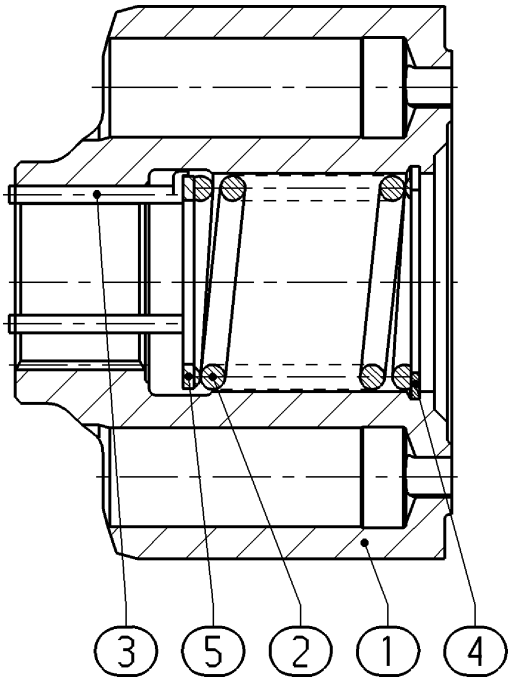
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89275 Elchingen
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Material number: R902512991
Drawing: R902512961
Designation: CYLINDER ASSEMBLY KIT

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Material number: R910917597
Drawing: R910917598
Designation: ADJUSTING PIECE

Status of version: 10/2019

Date: **15.10.2019**
Page: **11**

Pos.	Material number	Designation	Quantity
1	R910917585	ADJUSTING PISTON	1 UNIT
2	R910933704	PISTON GUIDE	1 UNIT
3	R910917588	OPPOSED PISTON	1 UNIT
4	R910917590	PISTON GUIDE	1 UNIT
6	R910917578	SPRING	1 UNIT
11	R910933703	STOP SLEEVE	1 UNIT

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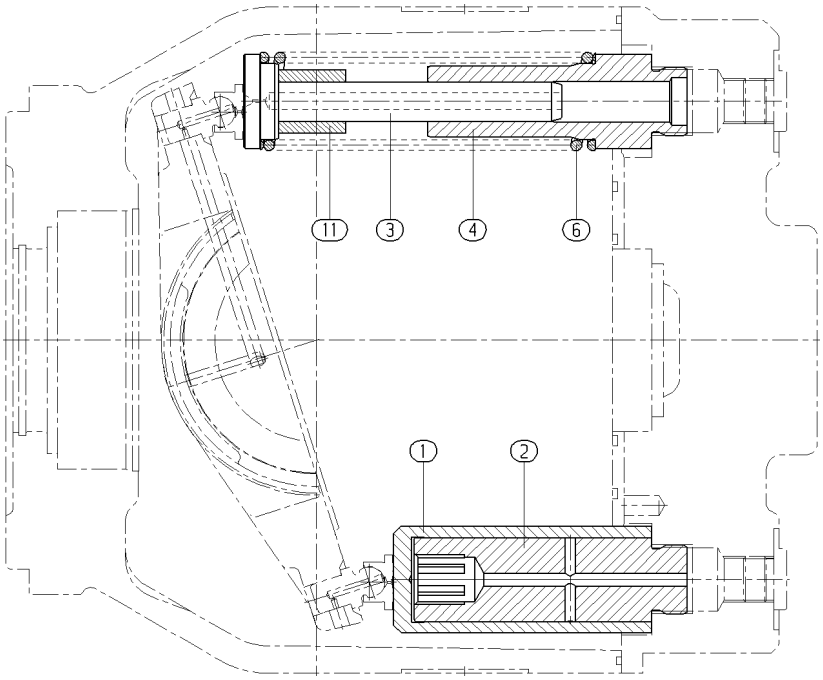
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Material number: R910962672
Drawing: R910962673
Designation: CONTROL VALVE

Status of version: 10/2019

Date: **15.10.2019**

Pos.	Material number	Designation	Quantity	
1	R902539125	CONTROL VALVE	1 UNIT	L
2	R910514543	O-RING	4 UNIT	D
3	R909151979	SCREW PLUG	1 UNIT	

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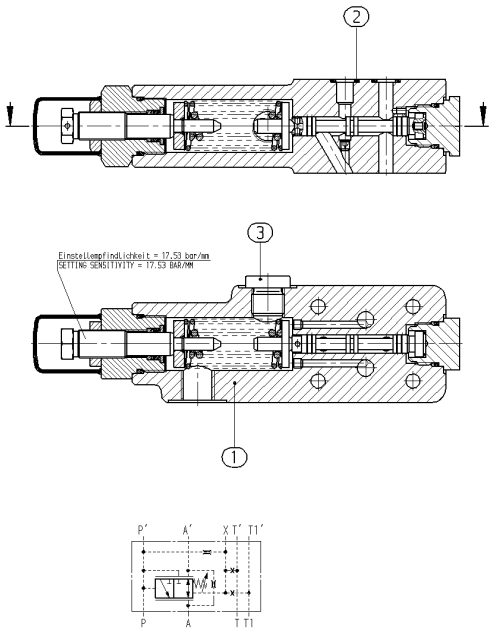
Firmensitz / Headquarters: Stuttgart, Registrierung / Registration: Amtsgericht Stuttgart HRB 23192
Vorstand / Executive Board: Rolf Najork (Vorsitzender / President), Dr. Markus Forschner; Dr. Steffen Haack; Dr. Bertram Hoffmann;
Vorsitzender des Aufsichtsrats / Chairman of the Supervisory Board: Dr. Werner Struth

Spare parts list

Bosch Rexroth AG
Service Hydraulics
Glockeraustrasse 4
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Material number: R910962672
Drawing: R910962673
Designation: CONTROL VALVE

Status of version: 10/2019



MARK_00038

L = Assembly group D = Sealing element

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Spare parts list

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Material number: R902539125
Drawing: R902538963
Designation: CONTROL VALVE

Status of version: 10/2019

Date: **15.10.2019**
Page: **15**

Pos.	Material number	Designation	Quantity	
1	R910984824	VALVE HOUSING	1 UNIT	
2	R902532286	CONTROL	1 UNIT	L
3	R910799793	SPRING DISK	1 UNIT	
4	R910799807	VALVE SPOOL	1 UNIT	
5	R910799815	SCREW PLUG	1 UNIT	
6	R910957585	COMPRESSION SPRING	1 UNIT	
7	R910771147	COMPRESSION SPRING	1 UNIT	
9	R910401803	O-RING	1 UNIT	
13	R910914741	SETSCREW	2 UNIT	
14	R910902590	NOZZLE	1 UNIT	
15	R910921431	NOZZLE	1 UNIT	
61		PLATE	1 UNIT	
62		PLATE	1 UNIT	

L = Assembly group D = Sealing element

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Material number: R902539125
Drawing: R902538963
Designation: CONTROL VALVE

Status of version: 10/2019

Date: **15.10.2019**

Pos.	Material number	Designation	Quantity
81	R902602008	SEAL SCREW	2 UNIT
91	R902556829	NAMEPLATE	1 UNIT
92		GROOVED NAIL	2 UNIT

L = Assembly group D = Sealing element

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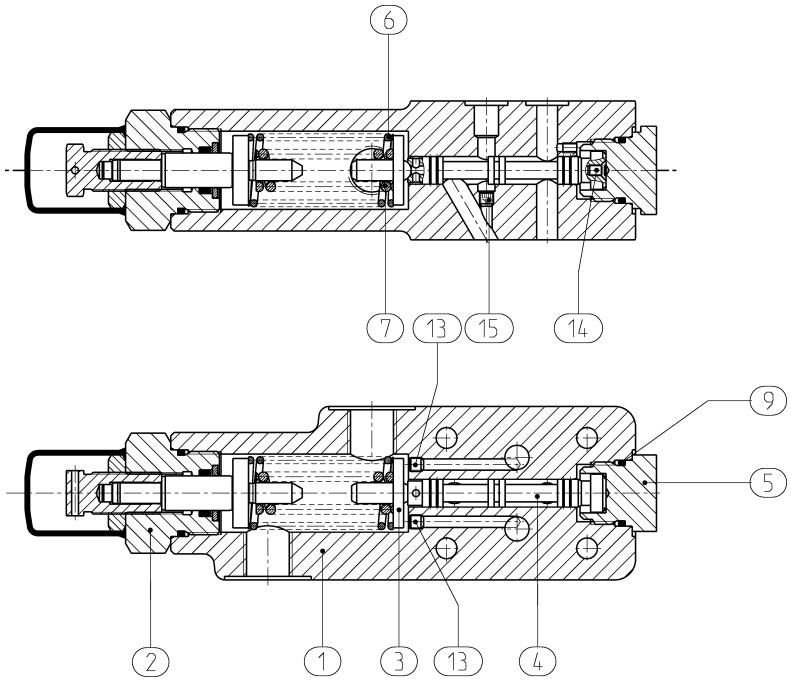
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Material number: R902539125
Drawing: R902538963
Designation: CONTROL VALVE

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Material number: R902532286
Drawing: R902538790
Designation: CONTROL

Status of version: 10/2019

Date: **15.10.2019**

Pos.	Material number	Designation	Quantity	
1	R902538781	SCREW PLUG	1 UNIT	
2	R910789186	NUT	1 UNIT	
3	R910920777	CAP	1 UNIT	
4		BACKUP RING	1 UNIT	D
5	R902538779	SPINDLE	1 UNIT	
6	R902538780	SPRING RETAINER	1 UNIT	
7	R910913376	WASHER	1 UNIT	
8	R910789232	O-RING	1 UNIT	D
9	R910102032	O-RING	1 UNIT	D

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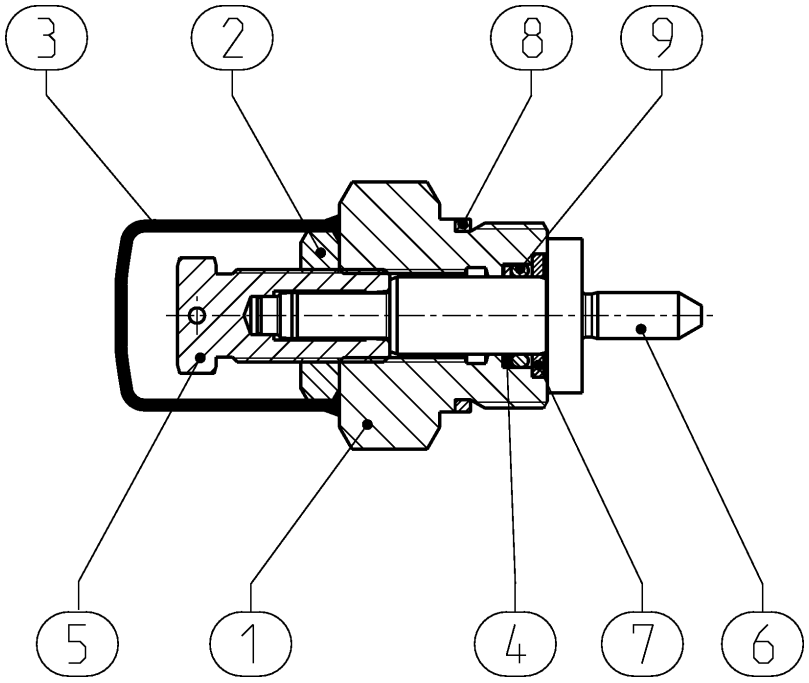
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Material number: R902532286
Drawing: R902538790
Designation: CONTROL

Status of version: 10/2019

Date: **15.10.2019**
Page: **19**



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Material number: R910920244
Drawing: R910920186
Designation: CONTROL VALVE

Status of version: 10/2019

Date: 15.10.2019
Page: 20

Pos.	Material number	Designation	Quantity	
1	R902539104	CONTROL VALVE	1 UNIT	L
2	R910514543	O-RING	5 UNIT	D

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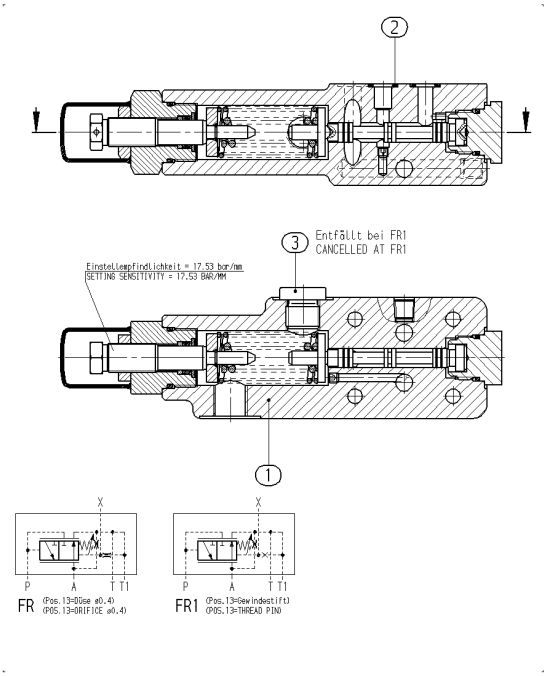
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Spare parts list

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+49 (0)7308/82-2126

Material number:	R910920244
Drawing:	R910920186
Designation:	CONTROL VALVE

Status of version:	10/2019



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Material number: R902539104
Drawing: R902539005
Designation: CONTROL VALVE

Status of version: 10/2019

Date: **15.10.2019**
Page: **22**

Pos.	Material number	Designation	Quantity	
1	R910920181	VALVE HOUSING	1 UNIT	
2	R902532286	CONTROL	1 UNIT	L
3	R910799793	SPRING DISK	1 UNIT	
4	R910921026	VALVE SPOOL	1 UNIT	
5	R910799815	SCREW PLUG	1 UNIT	
6	R910957585	COMPRESSION SPRING	1 UNIT	
7	R910771147	COMPRESSION SPRING	1 UNIT	
9	R910401803	O-RING	1 UNIT	D
11	R910230545	SCREW PLUG	2 UNIT	
13	R910914741	SETSCREW	1 UNIT	
15	R910921431	NOZZLE	1 UNIT	
61		PLATE	1 UNIT	
81	R902602008	SEAL SCREW	2 UNIT	

L = Assembly group D = Sealing element

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Material number: R902539104
Drawing: R902539005
Designation: CONTROL VALVE

Status of version: 10/2019

Date: **15.10.2019**

Pos.	Material number	Designation	Quantity
91	R902556829	NAMEPLATE	1 UNIT
92		GROOVED NAIL	2 UNIT

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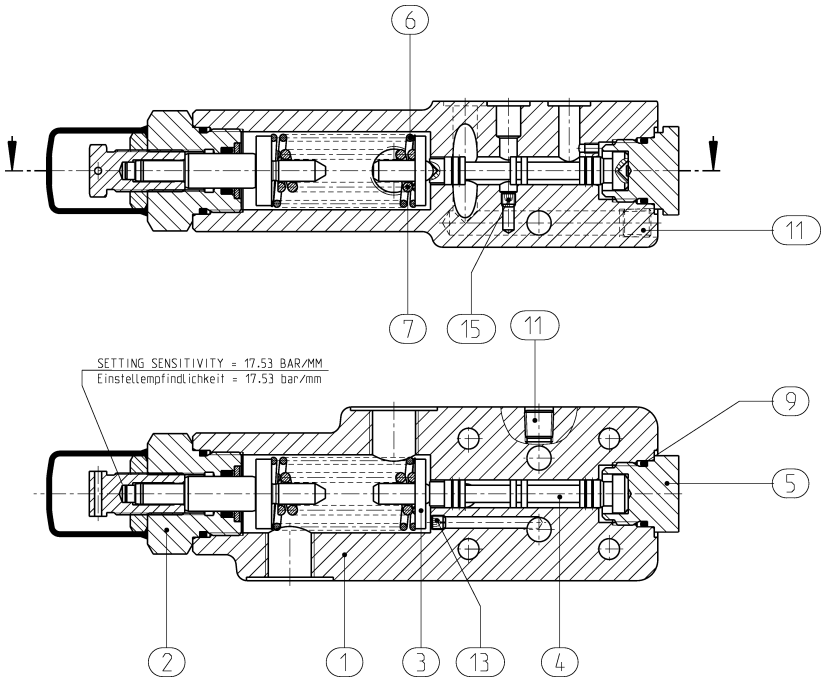
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Material number: R902539104
Drawing: R902539005
Designation: CONTROL VALVE

Status of version: 10/2019

Date: **15.10.2019**



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Material number: R910984004
Drawing: R910983996
Designation: ADAPTER

Status of version: 10/2019

Date: **15.10.2019**
Page: **25**

Pos.	Material number	Designation	Quantity	
1	R910983734	ADAPTER	1 UNIT	
2	R910730289	SEAL RING	1 UNIT	D

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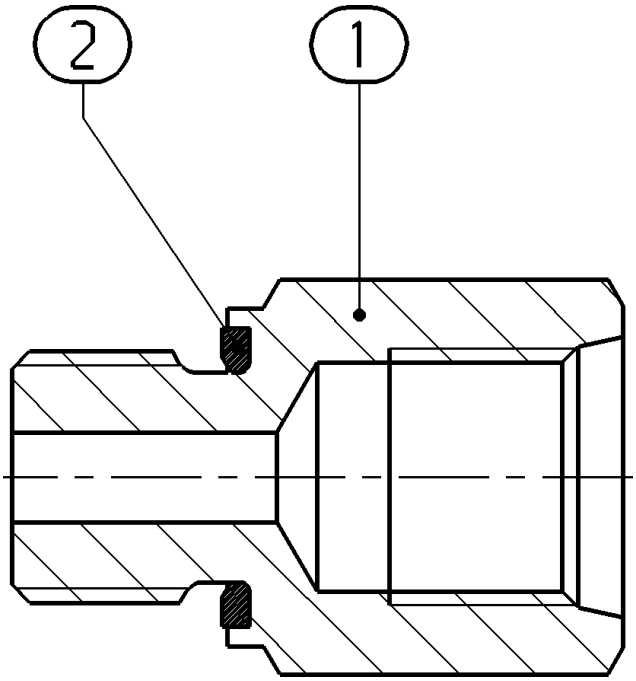
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Material number: R910984004
Drawing: R910983996
Designation: ADAPTER

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L = Assembly group D = Sealing element

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Assembly, commissioning and operation, disassembly, service (including maintenance and repair) require basic mechanical/electrical/hydraulic/pneumatic knowledge, as well as knowledge of the appropriate technical terms. In order to ensure operating safety, these activities may therefore only be carried out by qualified technical personnel or an instructed person under the direction and supervision of qualified personnel. Qualified personnel are those who can recognize possible hazards and institute the appropriate safety measures due to their professional training, knowledge, and experience, as well as their understanding of the relevant conditions pertaining to the work to be done. Qualified personnel must observe the rules relevant to the subject area. Also observe the generally applicable, legal or otherwise binding regulations of the European or national legislation and the rules for the prevention of accidents and for environmental protection applicable in your country. The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The given information does not release the user from the obligation of own judgement and verification. It must be remembered that our products are subject to a natural process of wear and aging.
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